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## **Declaration under Rule 4.17:**

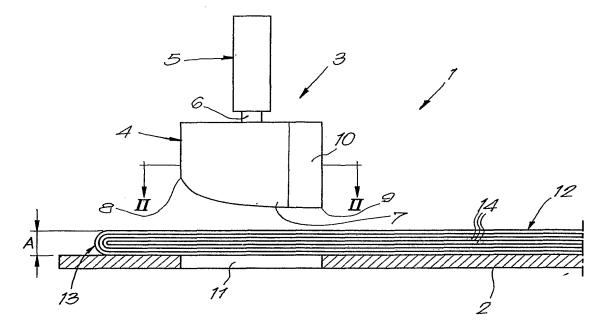
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(54) Title: METHOD FOR BINDING A QUIRE AND DEVICE APPLIED THEREBY



(57) Abstract: Method for binding a quire formed of folded sheets slipped into each other, characterised in that it consists in providing at least one cut (16) through the sheets (14) of the quire (12) as of a short distance from the folding edge (13) of the quire (12), whereby every cut (16) through a sheet (14) of the quire (12) defines a lip (17) extending mainly crosswise to the above-mentioned folding edge (13) of the quire (12) and which is connected to the quire (12) with its far end (18) turned towards the folding edge (13), and whereby said lip (17) has a widening (19).